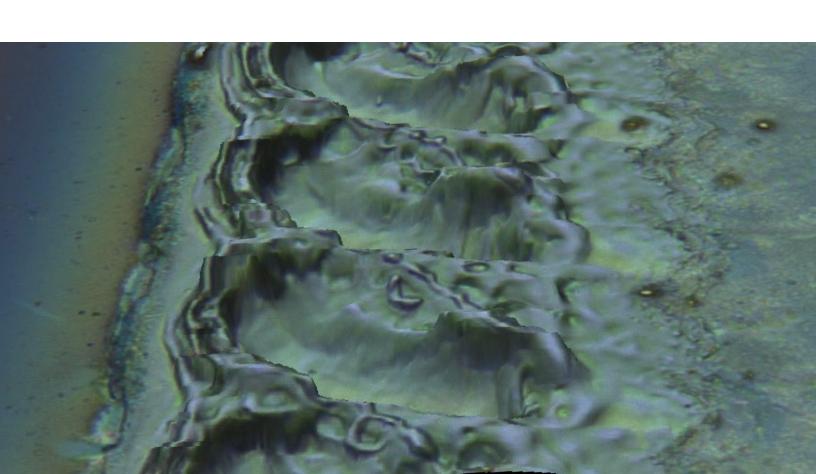


# Zeta-300

**Optical Profiler** 





# **Advantages**

- Fast, non-contact, 3D optical profiler
- Multi-mode optics supporting 3D scanning, interference contrast, film thickness and automated defect inspection
- Intuitive user interface
- Fully automated measurements
- Simultaneous 3D scan and True Color infinite focus image capture
- Configurable for wafers with a diameter up to 300mm
- Extended z-stage travel range up to 280mm for very tall samples

# **Applications**

- Step heights from nanometers to millimeters, including high aspect ratio
- Roughness of smooth (sub-nanometer) and rough (hundreds of microns) surfaces
- White light interferometry for wide area step height measurements with high z resolution
- Thin film stress and sample bow
- Transparent film thickness from 30nm to 100µm with film thickness mapping
- Transparent, multi-layer surfaces, such as encapsulated microfluidic devices
- Automated defect inspection with sensitivity for defects > 1µm (lateral dimension)

# Zeta-300 Optical Profiler

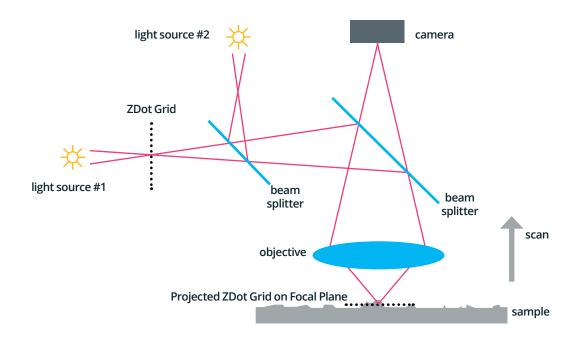


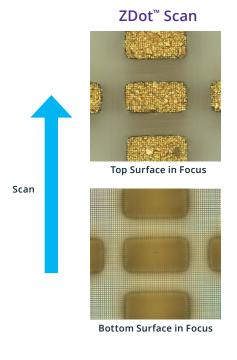
The Zeta-300 optical profiler is a non-contact, 3D surface topography measurement system with integrated isolation options and configuration flexibility to support large sample dimensions. The Zeta-300 supports both R&D and production environments by providing comprehensive step height, roughness, and film thickness measurements, plus defect inspection capability. The system is powered by ZDot™ technology and multi-mode optics, enabling measurement of a variety of samples: transparent and opaque, low to high reflectance, smooth to rough texture, and step heights from sub-nanometer to millimeters.

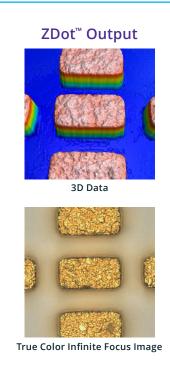


#### **Core Enabling Technology**

ZDot<sup>™</sup> confocal grid structured illumination technology is the patented 3D non-contact measurement technique inside the Zeta-300. A grid pattern is projected at the focal plane, providing high contrast when the surface is in focus. The maximum contrast for each pixel as a function of z position is used to map the surface topography. Simultaneously, a second LED is used to provide the surface's True Color at the point of highest contrast. The final output is a high resolution 3D scan and a True Color infinite focus image of the surface.









#### **Multi-Mode Optics**

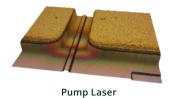
Flexibility and upgradability are enabled with multi-mode metrology, packing six powerful techniques into one compact optical package.





#### $ZDot^{\mathsf{m}}$

Proprietary 3D measurement technology combines innovative optics with powerful algorithms to produce high resolution 3D data on a variety of surfaces.





ΖI

Phase and vertical scanning interferometry enable wide area measurements with high resolution.





ZIC

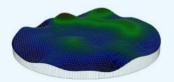
Interference contrast provides enhanced 3D imaging of surfaces having sub-nanometer roughness.





#### ZSI

Shearing interferometry uses a standard objective and interference to provide 3D data with high z resolution.





#### **ZFT**

An integrated broadband reflectometer measures film thickness and reflectance.



**PSS Defects** 





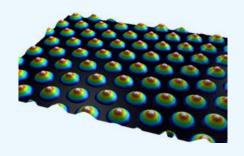
**AOI** 

High quality camera and optics enable automated defect inspection by mapping defects across the sample.



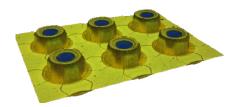


#### **Broad Range of Applications**



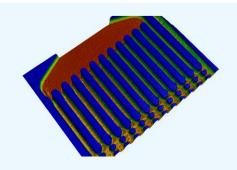
#### **Patterned Sapphire Substrate**

Measure the bump shape: height, pitch and width. Automated Optical Inspection locates defects such as contamination and missing bumps on the substrate.



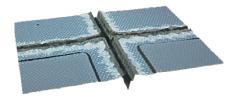
#### **VCSEL** Device

Measure the height of the vertical cavity surface emitting laser (VCSEL). True Color imaging shows the actual color of the surface, enabling visualization of material property changes that cannot be observed in a 3D topography map.



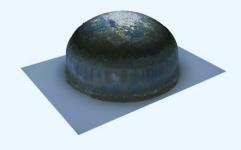
#### Microfluidic Device

Measure the height, width, edge profile, and texture of channels, wells, and control structures. This includes measurement after it is sealed with a transparent top cover plate – compensating for the change in refractive index and quantifying changes induced by applying the cover plate.



#### **Laser Dicing**

Measure the depth of a laser cut on a LED device. Measure material build-up at the edge of the cavity to determine if it has flowed outside the scribe area and into the active area of the LED device.



#### Wafer Level Packaging

Measure the height of the plated copper with the dry photoresist film intact, enabled by measuring through the transparent photoresist. Measure redistribution lines (RDL), under bump metallization (UBM) height and texture, photoresist opening critical dimension (CD), photoresist thickness, polyimide thickness, and bump coplanarity.





#### **Imaging**

Image parameters such as field of view (FOV) and lateral resolution are determined by a combination of camera, coupler and objective.

- 5MP color camera, programmable for different regions of interest
- Extensive suite of objectives and coupling lenses to measure an area as small as  $45 \times 35 \mu m$ , up to  $9.5 \times 7.5 mm$  without stitching
- Image in brightfield, darkfield, or differential image contrast (DIC) modes



#### **Objective Lenses**

ZDot<sup>™</sup> technology eliminates the need for expensive objectives by using standard objective lenses.

- ZDot™ uses standard, long and ultra-long working distance objectives
- Mirau objectives for interferometry
- · Immersion, refractive index corrected
- Diamond-scribe objective with a precision diamond tip to mark features of interest for further analysis on AFM, SEM, FTIR, Raman or other review tools
- Manual or motorized turret with automatic objective identification



#### Illumination

Multiple illumination options to optimize performance for each application.

- Broadband white light or 405nm monochromatic high brightness LED light sources
- Transmissive imaging using high brightness LEDs to illuminate transparent samples from the bottom
- · Illuminate in darkfield or brightfield
- Side illumination for enhanced defect inspection



#### **Configurable Stages and Chucks**

Open configuration for samples with large lateral and vertical dimensions.

- Extended 280mm z range option offers the largest travel range of any optical profiler. Useful for measuring the edges of tablets or large machined parts
- XY stages: 150 x 150mm or 200 x 200mm motorized XY stage, plus a manual 300 x 300mm XY stage
- High precision 200µm z range piezo stage for enhanced z resolution
- Chuck options include manual rotary, tip and tilt, vacuum chucks, square chucks, stress chucks, and glass chucks for transmitted illumination
- Acoustic enclosure and active isolation table options enhance measurement capability for nanometer level steps and roughness



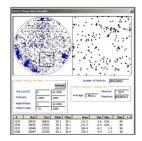


Simple scan setup

#### Fast and Easy to Use

Preparing samples and equipment for data acquisition is easy with simple, intuitive software and automated measurement analysis features.

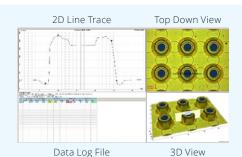
- ZDot™ focus assist for quick surface location
- Automatic illumination control
- Autofocus
- · Auto-sequence for multiple sites
- Multiple transparent surface acquisition
- · Wide area stitching
- · Pattern recognition deskew for automatic sample alignment
- High dynamic range (HDR) for surfaces with high contrast range



Automatic Optical Inspection (AOI)

### **Comprehensive Analysis Suite**

- ISO 2D and 3D roughness
- · 2D and 3D step height
- · Automatic feature detection
- · CD measurement of detected features
- Bow, shape, and stress measurement
- · Automated defect inspection (AOI), plus defect review
- Film thickness spectrometry



Simple, effective analysis report

#### Results

Advanced functionality plus easy reporting enable operators and engineers to communicate results:

- True Color and height color maps
- · 2D and 3D data viewing
- Offline analysis license
- · Apex advanced analysis packages

## **Optical and Stylus Profilers**

Measure the topography of any surface with our range of benchtop and automated wafer handling optical and stylus profilers. Find out more at kla.com/profilers.



S.E. C. SEE









Profilm3D, MicroXAM-800

Zeta-20

Zeta-300, Zeta-388

P-170, HRP-260

P-7, P-17, P-17 OF

Alpha-Step® D-500, D-600



#### **KLA SUPPORT**

Maintaining system productivity is an integral part of KLA's yield optimization solution. Efforts in this area include system maintenance, global supply chain management, cost reduction and obsolescence mitigation, system relocation, performance and productivity enhancements, and certified tool resale.

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